

FASTENERS

Prefixes: A = Alum. S = Steel SS = St. steel

D = Dome head

 $3 = \frac{3}{32}$ " $4 = \frac{1}{8}$ " $5 = \frac{5}{32}$ " $6 = \frac{3}{16}$ " First number:

 $8 = \frac{1}{4}$ " in size

Second number: Grip length in 1/16" of an inch.

ABS = Aluminum mandrel BS = Steel mandrel Suffixes:

SSBS = St. steel mandrel **LF** = Large flange head

· Some parts may be lead time items. Consult our sales department for availability.



Dome head

Prefixes: AD, SD, SSD



Large flange head Suffix: LF

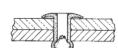
Rivets in aluminum, mandrel in plated steel

	Di	mensions a	are in inches		
Mfr.	Thickness	Length	Fauche	r No.	Qty
No.	to be riveted	L	Pkg. 500	Bulk	Bulk
AD64BS	0.126-0.250	0.440	982-0512		
AD66BS	0.251-0.375	0.565	982-0576		
AD66BSLF	0.251-0.375	0.565	982-0583		
AD68BSLF	0.376-0.500	0.690	982-0632		
ADOOBSER	0.376-0.500	0.690	962-0632		



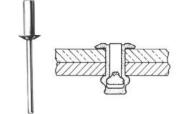
Rivets in aluminum, mandrel in aluminum

AD64ABS	0.126-0.250	0.440	982-0495
AD66ABS	0.251-0.375	0.565	982-0551



Closed-end rivets in aluminum, mandrel in steel

AD64H	0.126-0.250	0.470	982-0537	982-1876	5,000
AD66H	0.251-0.375	0.595	982-0590	982-1918	5,000
AD68H	0.376-0.500	0.720	982-0657	982-2012	4,000
AD86H	0.251-0.375	0.625	982-2686		

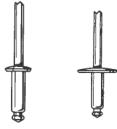


Closed-end rivets in aluminum, mandrel in aluminum

AD66AH 0.251-0.375 0.595 982-2622

Rivets in plated carbon steel, mandrel in steel

SD66BS	0.251-0.375	0.565	982-1347		
SD68BS	0.376-0.500	0.690	982-1386		
SD88BS	0.376-0.500	0.740	982-1435	982-4154	2,000
SD812BS	0.626-0.751	0.990	982-1523		



Rivets in stainless steel, mandrel in plated steel

SSD66BS 0.251-0.375 0.565 982-1361

Rivets in stainless steel, mandrel in stainless steel

SSD44SSBS	0.188-0.250	0.390	982-1160		
SSD64SSBS	0.188-0.250	0.440	982-1322	982-4041	5,000
SSD66SSBS	0.251-0.375	0.565	982-1379		
SSD68SSBS	0.376-0.500	0.690	982-2100	982-4411	4,000

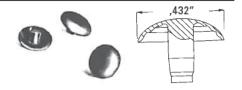


Aluminum rivet caps

Aluminum caps for 3/16" diameter rivets.

Covers the head giving the appearance of a solid rivet.

Box of 500 (minimum)







MANUAL RIVETING TOOL & MONOBOLTS

1-800-361-8085

Riveting tool

Prod. #: 903-0017

Tool

Shear-type riveting tool with ergonomic handles for comfortable operation.

Drives rivets of all sizes including $^{1}/_{4}$ " structural rivets. 23 $^{1}/_{2}$ " height X 6 $^{1}/_{2}$ " closed X 27 $^{1}/_{2}$ " open.

 Some parts may be lead time items. Consult our sales department for availability.



Avdel's Monobolt

Avdel's Monobolt is a structural rivet which creates strong, uniform joints.

It is possible to rivet different thicknesses with a single rivet length.

The mandrel is sheared off at the head and cannot fall loose. Strong resistance to vibration.

Prod. #	Dia.	Grip range	Head Dia.	Qty/Box	Min. qty
ALUMINUM					
650-1074	1/4"	0.080"-0.375"	0.525"	2,000	100
650-1116	1/4"	0.350"-0.625"	0.525"	1,500	100
STEEL					
650-1028	1/4"	0.080"-0.375"	0.525"	2,000	100
650-1035	1/4"	0.080"-0.625"	0.525"	1,500	100
STAINLESS STEEL					
650-1081	1/4"	0.080"-0.375"	0.525"	2,000	100











 Some parts may be lead time items. Consult our sales department for availability.

Clamp

Clamp for temporarily attaching sheet metal to be riveted.

Easy to use. Fastens without use of tools. Reduces assembly time.

Holds metal surfaces firmly in place.

Prod. #	
650-2984	For ³ / ₁₆ " dia. hole

 Some parts may be lead time items. Consult our sales department for availability.





Gripping the knurled nut at the top of the clamp, place the rod with hook and frame-tip in the appropriate-sized hole.



Screw the nut until it comes into contact with the frame and tighten.

REV. 07/2011



Solid aluminum rivets "Brazier" dome head

1100-F Alloy (Soft)

Prod. #	Dia. A - B	х	Length	Qty/lbs.
981-0271	$^{3}/_{16}'' - 0.469$		3/8	523
981-0031	$^{3}/_{16}'' - 0.469$		1/2	443
981-0063	$^{3}/_{16}'' - 0.469$		5/8	384
981-0345	$^{1}/_{4}^{\prime\prime}$ - 0.625		1/2	220

2117-T4 Alloy (Hard)

Prod. #	Dia. A - B	х	Length	Qty/lbs.
981-0024	$^{3}/_{16}^{\prime\prime}$ - 0.469		3/8	523
981-0056	$^{3}/_{16}^{\prime\prime}$ - 0.469		1/2	443
981-0088	$^{3}/_{16}^{\prime\prime}$ - 0.469		⁵ /8	384
981-0144	$^{1}/_{4}"$ - 0.625		1/2	222
981-0391	$^{1}/_{4}"$ - 0.625		3/4	174



Nylon anchors

Zinc plated steel pin, dome head, white color.

Prod. #	Dia.	х	Length	Qty/box	
985-0852	1/4"	Х	1″	100	



Completely nylon, dome head, white color.

Prod. #	Dia. x Length	Grip	Qty/box
983-3374	1/4" x 3/4"	0.06-0.50"	100
983-3367	$^{1}/_{4}'' \times 1''$	0.25-0.75"	100

Grip range is from 25% to 75% of the nominal length for application in a thin material (rather than a thick solid).



Camtainer bolts

Camtainer fastening system for "FRP" trucks and trailers

The counter-clockwise knurling prevents twisting during assembly whichpermits fastener to be attached by a single person using ordinary tools.

Prod. #	L	SL
979-2777	⁵ / ₁₆ - 18 x 1"	0,250"
979-2819	⁵ / ₁₆ - 18 x 1 ⁷ / ₁₆ "	0,250"

Recommended hole: 13/32"

With a 1/2"-long nut:

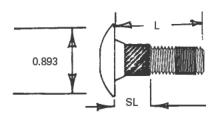
Minimum grip: L of Camtainer

fastener + 0.155".

Maximum grip: L + 0.196".

Plus 0.125" if a 5/8" nut is used.

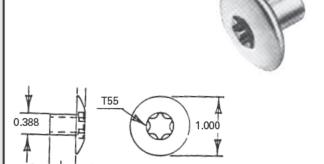




Camtainer nuts

The cold-molded, TORX-type nut permits high positive torque and facilitates maintenance.

Prod. #	L
979-2897	⁵ / ₁₆ - 18 x ¹ / ₂ "
979-2914	⁵ / ₁₆ - 18 x ⁵ / ₈ "



KEV. 04/20



SELF DRILLING METAL SCREWS & FLOOR SCREWS

1-800-361-8085

Drills and taps in a single operation. In zinc plated steel.

Screw size no. 10 with #2 bit = 0.110", with bit #3 = 0.175" Piercing capacity in metal base:

Screw size no. 12 with #2 bit = 0.140", with bit #3 = 0.210"

Threads $^{10}/_{24}$ and $^{12}/_{24}$ are not recommended if the metal base is less than 0.110" thick, which is too thin to form a thread.

Wafer head self drilling metal screws

For plywood up to 3/8" thick. Finish: zinc

Prod. #	Dimensions	Bit	Bulk/Qty
980-0001	$10 - 24 \times \frac{3}{4}$	#3	8,000
980-0019	10 - 24 x 1"	#3	5,000
980-0026	$10 - 24 \times 1^{1/4}$ "	#3	4,000

Box of 1000

Some parts may be lead time items. Consult our sales department for availability.





Wafer head self drilling metal screws

With wings for plywood 1/2" and up. Finish: zinc

Prod. #	Dimensions	Bit	Bulk/Qty
980-0097	12 - 24 x 2"	#3	1,500

Box of 1500

Some parts may be lead time items. Consult our sales department for availability.





Floor screws - F-type

High quality wood floor screws, equivalent to the SAEJ81 standard (torsion and thread).

Prod. #	Dia. x Length	Finish		ommended river bits
979-0018	$^{1}/_{4}$ -20 X 1 $^{1}/_{2}$ "	Black	1/4"	Hex. x 1"
979-0028	¹ / ₄ -20 X 2"	Black	1/4"	Hex. x 2"
979-0032	¹ / ₄ -20 X 2- ¹ / ₂ "	Black	⁵ /16″	Hex. x 1 ¹ / ₄ "
979-0057	⁵ / ₁₆ -18 X 2"	Black	1/4"	Hex. x 1"
979-0064	⁵ / ₁₆ -18 X 2- ¹ / ₂ "	Black	1/4"	Hex. x 2"

Sold per box only



Flat head with square hole

Prod. #	Dia. x Length	Finish	Recommended bit
979-2569	$14 \times 1^{1/2}$ "	Zinc	#3
979-2583	14 × 2"	Zinc	bit
979-2600	$14 \times 2^{1/2}$	Zinc	
979-2618	14 x 3"	Zinc	

Box of 1000









Threaded rods (not bent)

5/8"-11 UNC rolled thread, threaded 5 3/4" at each end of rod.

Note that rolled thread is 50% stronger than a thread cut with a tap.

Easy to bend while cold for making madeto-measure U-bolts for attaching bodywork onto truck chassis.

Made of C-1541 plain steel.

Prod. #	Length	Weight lb/100
984-0244	14.5"	112
984-0269	18.5"	144
984-0276	20.5"	160
984-0283	22.5"	176
984-0290	24.5"	192
984-0300	26.5"	208
984-0318	28.5"	224
984-0325	30.5"	240
984-0332	32.5"	257
984-0357	34.5"	273
984-0364	36.5"	289
984-0565	38.5"	305
984-0389	40.5"	321
984-0396	42.5"	337
984-0406	44.5"	353
984-0413	46.5"	369

Some parts may be lead time items. Consult our sales department for availability.

Square bent U-bolts

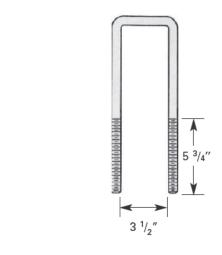
5/8" Square bent U-bolts made of C-1541 (grade 5 equivalent) plain steel with 5/8"-11 (UNC) rolled thread.

Tensile strength minimum 120 000 PSI.

Yield strength minimum 92 000 PSI.

Other diameters and shapes of "U" bolts are available. Your inquiries are welcome.

Prod. #	Nominal length	Weight lb/100
984-1488	12"	190
984-1495	14"	220
984-1505	16"	250
984-1512	18"	280
984-1537	20"	310
984-1544	22"	340



Plain steel tie-bar

Prod. #: **984-1463** Dimensions: 6" x 1 1/2" x 1/2"



Plain steel hexagon nuts

Prod. #: **973-0770**

⁵/8"-11 UNC (grade 5)





