Material Thickness
The thickness of the hinge leaf.

Leaf
The portion of a hinge extending laterally from the knuckle and which usually revolves around a pin. Measured from center of pin to edge of leaf.

Open Width
The overall dimension of the leaves measured perpendicular to, or across, the pin.

Hinge Length
The length of the hinge measured parallel to the pin.

Knuckle
The hollow circular part at the joint of a hinge through which a pin is passed. The knuckle is often called a loop, joint, node or curl.

Knuckle Length
The nominal or typical dimension of the knuckle measured parallel to the pin.

Pitch
The dimension from a point on the knuckle to the same point on an adjacent knuckle on the same leaf.

Paint Clearance
The minimum dimension between the outer face of the knuckle and the opposing edge of the cutout over the hinge's entire range of pivotal movement.

Plain or Standard Assembly
This is a surface-type hinge. The leaves lie flat in the same plane when in the open position. Unless otherwise indicated, this type of hinge will be furnished.

Reverse Assembly
Neither leaf swaged. Opposing leaves extend laterally from opposite sides of pin. Leaves will not close to parallel position.

Plain or standard assembly
(OPEN)
(CLOSED)
The forming of one or both leaves toward or beyond the center of the pin. Swaging slightly increases leaf width.

OTHER OPTIONS:
Both leaves half-swaged
One leaf half-swaged
One leaf full swaged

Quik-a-line
 Rounded projections on alternate knuckles used for rapidly aligning the hinge to the stock for welding purposes.
These projections also provide ample paint clearance between the hinge knuckle and adjoining abutted parts.

Pin Retention for Continuous Hinges
a) staking
b) press tightening
c) welding the pin to end knuckles
d) crimping end knuckles, and
e) forming or folding pin ends to facilitate removal

If you are using/looking for a custom hinge for your application, please call us and we will work with you to produce the hinge you need. Some minimums are applicable, and a sketch or drawing is generally required.
### Steel continuous hinges

All hinges are standard unless specified otherwise. Dimensions are in inches.

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Gauge</th>
<th>Open width</th>
<th>Length</th>
<th>Pin diameter</th>
<th>Length of knuckles</th>
<th>Holes</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>751-0593*</td>
<td>0.030</td>
<td>1.063</td>
<td>72</td>
<td>0.090</td>
<td>0.25</td>
<td>no</td>
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<tr>
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<td>1.25</td>
<td>72</td>
<td>0.090</td>
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<td>72</td>
<td>0.090</td>
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<td>1.50</td>
<td>72</td>
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</tr>
<tr>
<td>751-0089</td>
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<td>2.00</td>
<td>72</td>
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<td>no</td>
<td>5.00</td>
</tr>
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<td>751-0152</td>
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<td>2.50</td>
<td>72</td>
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<td>751-0219**</td>
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<td>72</td>
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<td>90</td>
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<td>72</td>
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</table>

* Quik-a-line  
** Both leaves half swaged

### Steel continuous hinges with brass pin

All hinges are standard unless specified otherwise. Dimensions are in inches.

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Gauge</th>
<th>Open width</th>
<th>Length</th>
<th>Pin diameter</th>
<th>Length of knuckles</th>
<th>Holes</th>
<th>Weight (lbs.)</th>
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</thead>
<tbody>
<tr>
<td>751-0096</td>
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<td>72</td>
<td>0.187</td>
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<td>73.5</td>
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<td>1.75</td>
<td>no</td>
<td>5.90</td>
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<td>0.250</td>
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<td>72</td>
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</table>
## Stainless steel continuous hinges

Type 304 stainless steel. All hinges are standard unless specified otherwise. Dimensions are in inches.

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Gauge</th>
<th>Open width</th>
<th>Length</th>
<th>Pin diameter</th>
<th>Length of knuckles</th>
<th>Holes</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>751-0000</td>
<td>0.037</td>
<td>1.062</td>
<td>72</td>
<td>0.100</td>
<td>0.50</td>
<td>no</td>
<td>1.15</td>
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<tr>
<td>751-0025</td>
<td>0.037</td>
<td>1.500</td>
<td>72</td>
<td>0.100</td>
<td>0.50</td>
<td>no</td>
<td>1.47</td>
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<tr>
<td>751-0850</td>
<td>0.037</td>
<td>1.500</td>
<td>72</td>
<td>0.100</td>
<td>0.50</td>
<td>P&amp;C 3&quot;, C#6</td>
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<tr>
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<td>1.500</td>
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<td>no</td>
<td>6.30</td>
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</table>

## Post plated nickel continuous hinges

All hinges are standard unless specified otherwise. Dimensions are in inches.

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Gauge</th>
<th>Open width</th>
<th>Length</th>
<th>Pin diameter</th>
<th>Length of knuckles</th>
<th>Holes</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>751-1004</td>
<td>0.030</td>
<td>1.063</td>
<td>72</td>
<td>0.080</td>
<td>0.50</td>
<td>P&amp;C2&quot;, C#5</td>
<td>0.92</td>
</tr>
<tr>
<td>751-4502</td>
<td>0.040</td>
<td>1.25</td>
<td>72</td>
<td>0.090</td>
<td>0.50</td>
<td>P&amp;C2&quot;, C#5</td>
<td>1.47</td>
</tr>
<tr>
<td>751-0970</td>
<td>0.040</td>
<td>1.50</td>
<td>72</td>
<td>0.090</td>
<td>0.50</td>
<td>P&amp;C2&quot;, C#5</td>
<td>1.69</td>
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<td>751-0988</td>
<td>0.040</td>
<td>2.00</td>
<td>72</td>
<td>0.090</td>
<td>0.50</td>
<td>P&amp;C2&quot;, C#5</td>
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## Aluminum continuous hinges

All hinges are standard unless specified otherwise. Dimensions are in inches.

*With larger paint clearance and degreased.*

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Gauge</th>
<th>Open width</th>
<th>Length</th>
<th>Pin diameter</th>
<th>Length of knuckles</th>
<th>Holes</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
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<td>751-0032</td>
<td>0.040</td>
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<td>72</td>
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<tr>
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<td>no</td>
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<tr>
<td>751-1981</td>
<td>0.064</td>
<td>3.00</td>
<td>72</td>
<td>0.125</td>
<td>0.50</td>
<td>no</td>
<td>1.60</td>
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<tr>
<td>751-1082</td>
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<td>3.00</td>
<td>72</td>
<td>0.250</td>
<td>2</td>
<td>no</td>
<td>2.50</td>
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</tbody>
</table>
## Steel weld-on hinge, brass & steel pins

<table>
<thead>
<tr>
<th>Brass pin Prod. #</th>
<th>Steel pin Prod. #</th>
<th>Length L (mm)</th>
<th>Diameter B (mm)</th>
<th>Thickness H (mm)</th>
<th>Diameter (pin) D (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>752-4388</td>
<td></td>
<td>40</td>
<td>1.9/16</td>
<td>8</td>
<td>9.5</td>
</tr>
<tr>
<td>752-4395</td>
<td></td>
<td>50</td>
<td>2</td>
<td>8</td>
<td>10</td>
</tr>
<tr>
<td>752-4405</td>
<td></td>
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<td>2 3/4</td>
<td>10</td>
<td>12</td>
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<td>752-0150</td>
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<td>12.5</td>
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<td>752-4412</td>
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<td>70</td>
<td>2 3/4</td>
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<td>13.5</td>
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<tr>
<td>752-4437</td>
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<td>13</td>
<td>15</td>
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<td>16</td>
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<td>752-4363</td>
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<td>4</td>
<td>16</td>
<td>20</td>
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<td>752-0111</td>
<td>752-3916</td>
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<td>16</td>
<td>20</td>
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<td>120</td>
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<td>16</td>
<td>20</td>
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<td>120</td>
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<td>16</td>
<td>20</td>
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<tr>
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<td>25</td>
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<td>752-0182</td>
<td>752-1242</td>
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<td>20</td>
<td>25</td>
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<td>752-4469</td>
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<tr>
<td></td>
<td>752-4476</td>
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<td>8</td>
<td>23</td>
<td>28.5</td>
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</table>

## Steel weld-on hinges with grease fitting

<table>
<thead>
<tr>
<th>Steel pin Prod. #</th>
<th>Length L (mm)</th>
<th>Diameter B (mm)</th>
<th>Thickness H (mm)</th>
<th>Diameter (pin) D (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>752-4532</td>
<td>80</td>
<td>3 3/16</td>
<td>13</td>
<td>16</td>
</tr>
<tr>
<td>752-0665</td>
<td>80</td>
<td>3 3/16</td>
<td>13</td>
<td>16</td>
</tr>
<tr>
<td>752-4483</td>
<td>100</td>
<td>4</td>
<td>16</td>
<td>20</td>
</tr>
<tr>
<td>752-0672</td>
<td>100</td>
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<td>16</td>
<td>20</td>
</tr>
<tr>
<td>752-4490</td>
<td>120</td>
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<td>16</td>
<td>20</td>
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<tr>
<td>752-1299</td>
<td>120</td>
<td>4 3/4</td>
<td>16</td>
<td>20</td>
</tr>
<tr>
<td>752-4500</td>
<td>135</td>
<td>5 1/4</td>
<td>18</td>
<td>22</td>
</tr>
<tr>
<td>752-0802</td>
<td>135</td>
<td>5 1/4</td>
<td>18</td>
<td>22</td>
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<td>752-4518</td>
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<td>25</td>
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<td>752-0697</td>
<td>150</td>
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<td>25</td>
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<td>752-4520</td>
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<td>20</td>
<td>25</td>
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<tr>
<td>752-1281</td>
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<td>25</td>
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<td>752-4525</td>
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<td>8</td>
<td>23</td>
<td>28.5</td>
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</table>
### Stainless steel weld-on hinges

<table>
<thead>
<tr>
<th>Product #</th>
<th>Length (mm)</th>
<th>Diameter B (mm)</th>
<th>Thickness H (mm)</th>
<th>Diameter (pin) D (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>752-4589</td>
<td>60</td>
<td>2 3/8&quot;</td>
<td>10</td>
<td>6</td>
</tr>
<tr>
<td>752-4596</td>
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<td>3 3/16&quot;</td>
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<td>752-4564</td>
<td>100</td>
<td>4&quot;</td>
<td>16</td>
<td>20</td>
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<td>752-4571</td>
<td>150</td>
<td>6&quot;</td>
<td>20</td>
<td>25</td>
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### Aluminum weld-on hinges

<table>
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<tr>
<th>Product #</th>
<th>Length (mm)</th>
<th>Diameter B (mm)</th>
<th>Thickness H (mm)</th>
<th>Diameter (pin) D (mm)</th>
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<tbody>
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<td>6</td>
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<td>6&quot;</td>
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### Aluminum weld-on hinges with grease fitting

<table>
<thead>
<tr>
<th>Product #</th>
<th>Length (mm)</th>
<th>Diameter B (mm)</th>
<th>Thickness H (mm)</th>
<th>Diameter (pin) D (mm)</th>
</tr>
</thead>
<tbody>
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<td>3 3/16&quot;</td>
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<td>15.5</td>
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<td>752-4324</td>
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<td>752-4331</td>
<td>150</td>
<td>6&quot;</td>
<td>20</td>
<td>25</td>
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</table>
Lift-off hinge
Prod. #: 752-6000
Plain steel
Removable pin: 3/8” X 4”

Lift-off hinge
Prod. #: 752-6106
Plain steel
Grooved at one end and with integrated washer: 1/2” X 2 1/2”

Lift-off hinges
Prod. #: 752-6018
Prod. #: 752-6032
Prod. #: 752-6057
Stainless steel: (1/2” X 4” pin)
Plain steel: (1/2” X 4” pin)
Plain steel: (1/2” X 4 1/2” pin)
Removable pin

Lift-off hinge
Prod. #: 752-6096
Plain steel
Removable pin: 1/2” X 2 1/2”
PLASTIC CONTINUOUS HINGE

PVC flexible continuous hinge
Prod. #: 751-4728 118" (3 m) long

Black PVC profiles fused together with a flexible membrane consisting of a patented blend of polyester elastomers which combines strength, lightweight and flexibility.
Excellent flex-life in temperatures ranging from -40°C to 50°C (-40°F to 122°F).
- Black.
- Durable: tested horizontally to over 50,000 cycles.
- Secure and watertight.
- Esthetically pleasing and lightweight.
- Easy to fit.
- Corrosion resistant.
- Ultraviolet light stabilized.
- Load capacity: 12" can carry 67 lbs. when installed horizontally.

Not recommended for vertical use.

Other lengths available upon request. Minimum quantity required.

Nylon-reinforced fiberglass hinge
Prod. #: 752-9322

8 mm zinc plated pin, grooved at one end. Supplied with round spacers for use in 5 mm (0.2") glass such as windshields in tractor cabins.
**Hinge 3” x 3”**

Prod. #: 752-0390
Greased, loose pin one head
Plain steel
Dimensions: 3” x 3”
No holes
Pin: 3/16”

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**Hinge 3” x 3”**

Prod. #: 752-0383
Plain steel
Dimensions: 3” x 3”
Holes
Pin: 3/16” loose pin one head
Screws included. Sold in pair.

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**Hinge 4” x 4”**

Prod. #: 752-0129
Plain steel
Dimensions: 4” x 4”
Without holes
Pin: 1/4” loose pin one head

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**Stainless steel hinge 3” x 3”**

Prod. #: 752-3828
Stainless steel satin finish
Dimensions: 3” x 3”
Holes
Pin: 3/16” spun ends
Screws included. Sold in pair.

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**Stainless steel hinge 4” x 4”**

Prod. #: 752-3810
Stainless steel satin finish
Dimensions: 4” x 4”
Holes
Pin: 1/8” spun ends
Screws included. Sold in pair.
Hinges

Cabinet hinge
Prod. #: 754-2394
Zinc plated, removable pin

Measurements are metric.

Hinge
Prod. #: 754-1224
Aluminum
Dimensions: 4 3/4" x 5"
3/8" thick
Double-layered parts are 3/8" thick
1/2" loose pin one head in zinc plated steel

Bronze casting hinges

<table>
<thead>
<tr>
<th>Prod. #</th>
<th>Side</th>
<th>Round pin</th>
<th>Mounting holes</th>
</tr>
</thead>
<tbody>
<tr>
<td>752-5014</td>
<td>RH (ill.)</td>
<td>3/8&quot;</td>
<td>1/4&quot;</td>
</tr>
<tr>
<td>752-5007</td>
<td>LH (ill.)</td>
<td>3/8&quot;</td>
<td>1/4&quot;</td>
</tr>
</tbody>
</table>

Hinge brackets
Prod. #: 752-5180 | RH
Prod. #: 752-5198 | LH (ill.)
Zinc plated, malleable steel with a nylon bushing for round pin.
Hinge brackets for compartment doors.

* Some parts may be lead time items. Consult our sales department for availability.
Lift-off cabinet hinge
Prod. #: 750-6886 RH
Zinc alloy, chrome finish.
Dimensions: 2 9/16" x 2 9/16"

Hinge
Prod. #: 754-4151
Polished stainless steel
Measurements are metric.

Stamped stainless
Prod. #: 752-1411
Stamped stainless steel
#8 countersunk holes

Stamped stainless
Prod. #: 752-1517
Stamped stainless steel
#8 countersunk holes
Stretched stainless
Prod. #: 752-1468
Stamped stainless steel
#8 countersunk holes

Stainless casting
Prod. #: 752-1588
A: 1.62” — B: 1.49”
Stainless steel 316 casting
#10 countersunk holes
Prod. #: 752-1595
A: 2” — B: 2”
Stainless steel 316 casting
#10 countersunk holes

Stainless casting
Prod. #: 752-1644 (ILL)
A: 2.375” — B: 0.875” — C: 1.5”
Stainless steel 316 casting
#10 countersunk holes
Prod. #: 752-1651
A: 2.875” — B: 0.75” — C: 2.12”
Stainless steel 316 casting
#10 countersunk holes

Stainless casting
Prod. #: 752-1669
Stainless steel 316 casting
#10 countersunk holes
Offset 5/16”
3.50” stainless hinges
Prod. #: 752-4765
Hinge with mounting gasket
Hinge only
Flush mount
Polished stainless steel with square holes

3.11” stainless hinge
Prod. #: 754-2411
Flush mount
Polished stainless steel with nylon washers and square holes.

3.25” hinge
Prod. #: 754-0862
Flush mount applications only
Plain steel
**3.50” stainless hinge**

Prod. #: **754-0189**

Flush mount
Stainless steel

**3.69” over-the-seal stainless hinge**

Prod. #: **754-0661**

Offset 1/4”
Polished stainless steel
Heavy duty mini-hinge
Over the seal space to accommodate doors with extruded aluminum frames on certain types of service bodies.
Special aluminum extrusions 875-4338 for this hinge on page J09.

**3.75” hinges**

Prod. #: **754-1009** Zinc plated steel
Prod. #: **754-0975** Aluminum

Flush mount
2 ply steel or aluminum construction

**4.13” stainless hinge**

Prod. #: **754-1094**

Flush mount
Polished stainless steel
4 stainless steel socket head screws 1/4-20 x 3/4” included

*Measurements are metric*
4.25” stainless steel hinge
Prod. #: 754-4063
Flush mount
Polished stainless steel
4 stainless steel socket head screws 1/4-20 x 3/4” included

Measurements are metric

4.50” over-the-seal stainless hinge
Prod. #: 754-1062
Flush mount
Polished stainless steel
Space for a door seal.
4 stainless steel socket head screws 1/4-20 x 3/4” included

Measurements are metric

4.60” stainless hinge
Prod. #: 754-8004
Flush mount
Polished stainless steel with grease fitting.
4.60” hinge
Prod. #: 750-5052
Flush mount
Chromed zinc
Riveted universal pin

4.60” hinge
Prod. #: 750-0154
Flush mount
Black finish
Riveted universal pin
* Some parts may be lead time items. Consult our sales department for availability.

4.76” stainless hinge
Prod. #: 750-5865
Flush mount
Polished stainless steel
Riveted universal pin

5” stainless hinge
Prod. #: 754-2404
Flush mount
Polished stainless steel with nylon washers.
Square holes
5” stainless hinge
Prod. #: 754-0830
Flush mount
Polished stainless steel
with square holes

5” hinges
Prod. #: 754-0291  Fixed pin
Prod. #: 754-0340  Removable pin*
Flush mount
Zinc plated steel
Pins mounted on nylon bushings to facilitate turning.
* As drawing except that the pin is a 3/8” bolt with self-locking nut.

5” stainless hinge
Prod. #: 754-0206
Flush mount
Stainless steel
Burnished finish
5.08” over-the-seal stainless hinge
Prod. #: 754-0982
Flush mount
Polished stainless steel
Space for a door seal.

Measurements are metric

5.50” over-the-seal stainless hinge
Prod. #: 754-4070
Flush mount
Polished stainless steel
Space for a door seal.

5 stainless steel socket head screws 5/16-18 x 1 1/4” included.

Measurements are metric

6.50” stainless hinge
Prod. #: 754-4056
Flush mount
Polished stainless steel
with grease fitting
6 stainless steel socket head screws 5/16-18 x 1 1/4” included.

Measurements are metric
8” stainless steel hinges

Prod. #: 754-0238 Flush
Prod. #: 754-0196 Offset 1/4”

2” wide blade

8” over-the-seal hinge

Prod. #: 754-0358 RH

Flush mount
Zinc plated steel
Over the seal space for a door seal.
(See page F08)
Fixed pin mounted on nylon bushings

8” hinge

Prod. #: 754-0372

Flush mount
Zinc plated steel
Fixed pin

8” hinges

Prod. #: 754-1143 Zinc plated steel
Prod. #: 754-1471 Aluminum

Flush mount
Free-flow pin with solid film lubricant
Aluminum: stainless steel pin
8” hinges
Prod. #: 754-1104
Prod. #: 754-1217
Aluminum, flush
Zinc plated steel, flush

8” over-the-seal hinge
Prod. #: 755-0074
Flush mount
Zinc plated steel
Space over the seal for a door seal.

8.66” over-the-seal stainless hinge
Prod. #: 754-4088
Flush mount
Polished stainless steel
Space for a door seal.
7 stainless steel socket head screws 5/16”-18 x 1 1/4” included.

Measurements are metric
8.75” over-the-seal hinge
Prod. #: 755-0405
Flush mount
Heavy-duty hinge in 1/4” thick steel with stiffening rib
Pin diameter: 1/2”

11” over-the-seal stainless hinge
Prod. #: 755-4054
Flush mount
Polished stainless steel
Space for a door seal.
7 stainless steel socket head screws 3/16”-18 x 1 1/4” included.
Measurements are metric

11.63” hinges
Prod. #: 755-1342
Flush mount
Square corner strap
11.81" over-the-seal stainless hinge
Prod. #: 755-1367
Flush mount
Polished stainless steel
Space for a door seal.
7 stainless steel socket head screws 3/8"-16 x 1 3/4" included.
Measurements are metric

12" stainless hinge
Prod. #: 754-0679
With 2" wide blade
Flush mount
Stainless steel

12" hinge
Prod. #: 755-0035
Flush mount
Zinc plated steel
Fixed pin

* Some parts may be lead time items. Consult our sales department for availability.
12” hinge
Prod. #: 755-1021
Offset 1/4”
Zinc plated steel

12” hinge
Prod. #: 755-1046
Flush mount
Zinc plated steel
Square butt

12” hinge
Prod. #: 755-0282
Flush mount
Zinc plated steel
14" hinge
Prod. #: 754-1150
Flush mount
Aluminum

14.37" over-the-seal stainless hinge
Prod. #: 755-4008
Flush mount
Polished stainless steel
Space for a door seal.
8 stainless steel socket head screws
5/16"-18 x 1 1/4" included.

Measurements are metric

16" hinges
Prod. #: 755-1134 Zinc plated steel
Prod. #: 755-1141 Aluminum
Flush mount
<table>
<thead>
<tr>
<th>Strap Hinges</th>
<th>Prod. #</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>16” hinge</strong></td>
<td>755-0229</td>
</tr>
<tr>
<td>Offset 1/4”</td>
<td></td>
</tr>
<tr>
<td>Zinc plated steel</td>
<td></td>
</tr>
<tr>
<td><strong>19” hinge</strong></td>
<td>755-0211</td>
</tr>
<tr>
<td>Offset 1/4”</td>
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</tr>
<tr>
<td>Zinc plated steel</td>
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</tr>
<tr>
<td><strong>20” hinge</strong></td>
<td>755-1173</td>
</tr>
<tr>
<td>Flush mount</td>
<td></td>
</tr>
<tr>
<td>Zinc plated steel</td>
<td></td>
</tr>
</tbody>
</table>